Product Information

Adhesive Type	Product Number	Tape Thickness w/o liner Mils (mm)	Liner Type	Description Resistance	Temperature Resistance		Solvent Adhesion	Relative Ideas		Application Ideas
					Minutes Hours	Days Weeks		HSE	LSE	
340	466XL	2.0 (0.05)	62# DK white with black print.	High Tack. Permanent.	180°F (82°C)	150°F (65°C)	Medium	High	High	Coated papers. LSE plastics. Overnight envelopes.
350	922XL	2.0 (0.05)	60# DK tan without print.	High performance.	450°F (232°C)	300°F (149°C)	Medium	High	High	Seal flaps on overnight cartons/ envelopes.
400	450XL	1.0 (0.025)	60# DK tan with green print.	General purpose.	250°F (121°C)	180°F (82°C)	Medium	Med.	Low	Outsert attachment.
	920XL	1.0 (0.025)	40# DK white with red print.							Seal flaps on polybags and envelopes. Attach literature, photos, posters and labels.
	465XL	2.0 (0.05)	62# DK tan with green print.							Seal flaps on overnight envelopes. Attaches business forms to each other.
760	476XL	6.0 (0.16)	60# DK white with red print.	High tack. Double coated film.	150°F (65°C)	120°F (49°C)	Medium	High	High	Seal boxes and tubes used for various types of shipment.
770	9925XL	2.5 (0.065)	42# DK white with black print.	Tissue reinforced. High initial adhesion to a wide variety of materials.	150°F (65°C)	100°F (41°C)	Low	Med.	Med.	Permanent bonding paper to paper, business forms, and traffic tickets. Envelope labels.
	464XL	3.0 (0.08)		Tissue reinforced. General purpose.	200°F (93°C)	150°F (65°C)	Low	Med.	Med.	Attach photos in greeting cards. Attach book covers.
1000	921XL	1.0 (0.025)	40# DK white with blue print.	Low tack.	200°F (93°C)	150°F (65°C)	Low	Low	Low	Attach literature, labels or forms temporarily.

NOTE: The technical information and data provided here should be considered representative or typical only and should not be used for specification purposes. User should evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of application.

Relative Adhesion:
HSE – High Surface Energy
LSE – Low Surface Energy
(See p. 28)