

## Product Information

	Product Number and Color	Tape Thickness w/o liner Mils (mm)	Description	Adhesive Type	Temperature Resistance		Solvent Resistance	Relative Adhesion (pressure sensitive adhesive)		Application Ideas	Liner Type
					Minutes	Days		HSE	LSE		
					Hours	Weeks					
Acrylic Foam Tape	4237 White	47 (1.19)	Bonding to EPDM rubber, Santoprene® rubber and most propylene-based plastics.	E2/Acrylic	300°F (149°C)	200°F (93°C)	High	High	Low	Bonds extruded plastics and rubber profiles in manufacturing, marine and transportation industries.	A
	5403 Gray	32 (0.81)									
	5404 Gray	47 (1.19)									
	5406 Gray	62 (1.57)									
Acrylic Foam Tape	4233 White	45 (1.14)	Bonding to most neoprene or polyvinylchloride (PVC) plastics.	N1/Acrylic	300°F (149°C)	200°F (93°C)	High	High	Low	Bonds neoprene extruded or PVC profiles in manufacturing, marine and transportation industries.	A
	4974 Gray	45 (1.14)									
	5408 Gray	30 (0.76)									
Transfer Tape	4981 Clear	7 (0.18)	Bonding to EPDM rubber, Santoprene® rubber and most propylene-based plastics.	E2/ 100 VHB	325°F (163°C)	300°F (149°C)	High	High	Low	Temporary application of gasket prior to fastening. General strength gasket applications.	A

NOTE: The technical information and data provided here should be considered representative or typical only and should not be used for specification purposes. User should evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of application.

### Relative Adhesion:

HSE – High Surface Energy

LSE – Low Surface Energy

(See p. 28)

Liner A – 5 mil Polyethylene film—Orange

Pressure sensitive adhesive side will adhere to most ABS, Acrylic, Aluminum, Enamel and Epoxy Paints, Glass, Plasticized and Rigid Vinyl, Polycarbonate, Polyester, and Steel.

Santoprene is a registered trademark of Advanced Elastomer Systems.