

Product Information: 3M Solvents

	Product	Features	Base	Solids Weight (Approx.)	Flash Point (Closed Cup)	Consistency	Color	Application Method
Solvents	Scotch-Grip™ Solvent No. 2	Removes many oil-soluble adhesives, coatings and sealers. Not recommended for surface preparation.	Toluene aliphatic blend	0%	-14°F (-26°C)	Very thin liquid	Clear	Brush, dip, spray
	Scotch-Grip™ Solvent No. 3	Removes many oil-resistant adhesives, coatings and sealers. Cleans surfaces prior to bonding.	Methyl ethyl ketone	0%	-20°F (-7°C)	Very thin liquid	Clear	Brush, dip, spray
	Citrus Base Cleaner	Multi-purpose cleaner removes grease, dirt, oil, and adhesive overspray from equipment.	Citrus oil	4-6%	112°F (44°C)	Very thin liquid	Clear	Brush, dip, spray

Note: The technical information and data on these pages should be considered representative or typical only, and should not be used for specification purposes.

- (1) Canvas to cold rolled steel @ 2.0 inches/minute separation rate.
- (2) Supported vinyl to wood @ 2.0 inches/minute separation rate.
- (3) Primed polyester to steel @ 2.0 inches/minute separation rate.
- (4) Maple to itself @ 50% R.H. Test at 0.1 inches/minute separation rate.

Note: Flash Point (closed cup) in all Fastbond Adhesives: None.



HVAC duct insulation – Easy and economical to apply, 3M™ Fastbond™ Insulation Adhesive 49 is a single-component water-based pressure sensitive formulation with instant tack to speed assembly.



Note: 3M™ Super 77™ Adhesive, a popular aerosol adhesive (see page 25), is now available in bulk form for high volume applications on many lightweight materials.