

Product Information, 3M™ Dual Lock™ Reclosable Fasteners

	Product Number	Adhesive Type	Engaged Thickness Mils (mm)	Description	Temperature Resistance		Solvent Resistance	Relative Adhesion		Application Ideas	Liner
					Minutes Hours	Days Weeks		HSE	LSE		
Plain back - No Adhesive	SJ-3440	—	160 (4.0)	Type 250, black	200°F (93°C)	158°F (70°C)	High	—	—	Attach information signs to wood.	—
	SJ-3441	—	160 (4.0)	Type 400, black	200°F (93°C)	158°F (70°C)	High	—	—	Close boat storage box lids.	—
	SJ-3442	—	160 (4.0)	Type 170, black	200°F (93°C)	158°F (70°C)	High	—	—		—
	SJ-3443	—	280 (7.0)	Type 400, black, reinforced fabric backed	200°F (93°C)	158°F (70°C)	High	—	—		—
	SJ-3444	—	160 (4.0)	Type 170, black, reinforced fabric backed	200°F (93°C)	158°F (70°C)	High	—	—		—
	SJ-3460	—	160 (4.0)	Type 250, clear	200°F (93°C)	158°F (70°C)	High	—	—		—
	SJ-3481	—	240 (6.1)	Type 400, rigid strips, black	200°F (93°C)	158°F (70°C)	High	—	—		—
Rubber-based PSA	SJ-3540	Rubber 720	230 (6.0)	Type 250, black with black foam adhesive	158°F (70°C)	120°F (49°C)	Medium	High	High	Fasten display pieces to convention booth.	A
	SJ-3541	Rubber 720	230 (6.0)	Type 400, black with black foam adhesive	158°F (70°C)	120°F (49°C)	Medium	High	High	Attach access panels on computers.	A
	SJ-3542	Rubber 720	230 (6.0)	Type 170, black with black foam adhesive	158°F (70°C)	120°F (49°C)	Medium	High	High	Secure elevator interior panels.	A
	SJ-3540GT	Rubber 720	460 (11.7)	Type 400, black with thicker gray foam adhesive	158°F (70°C)	120°F (49°C)	Medium	High	High		A
	SJ-3541GT	Rubber 720	460 (11.7)	Type 400, black with thicker gray foam adhesive	158°F (70°C)	120°F (49°C)	Medium	High	High		A
	SJ-3542GT	Rubber 720	460 (11.7)	Type 170, black with thicker gray foam adhesive	158°F (70°C)	120°F (49°C)	Medium	High	High		A
Acrylic-based PSA	SJ-3550	Acrylic	230 (6.0)	Type 250, black with white VHB Tape	200°F (93°C)	158°F (70°C)	High	High	Low	Secure windscreen on golf cart.	B
	SJ-3551	Acrylic	230 (6.0)	Type 400, black with white VHB Tape	200°F (93°C)	158°F (70°C)	High	High	Low	Attach clear shield to sign.	B
	SJ-3552	Acrylic	230 (6.0)	Type 170, black with white VHB Tape	200°F (93°C)	158°F (70°C)	High	High	Low	Mount resonator switch to amplifier.	B
	SJ-3560	Acrylic	230 (6.0)	Type 250, clear with clear VHB Tape	200°F (93°C)	158°F (70°C)	High	High	Low	Mount abrasive disks in grinding/polishing equipment.	B
	SJ-3553	Acrylic	230 (6.0)	Type 400, black with gray VHB Tape	200°F (93°C)	158°F (70°C)	High	High	Low	Attach headliner to truck cab.	B
	SJ-3554	Acrylic	230 (6.0)	Type 170, black with gray VHB Tape	200°F (93°C)	158°F (70°C)	High	High	Low		B

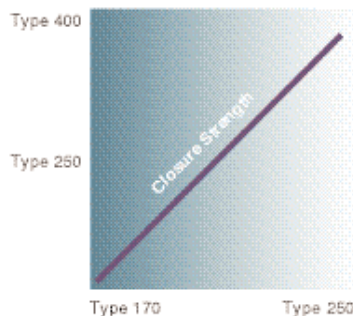
NOTE: The technical information and data provided here should be considered representative or typical only and should not be used for specification purposes. User should evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of application.

Liner Types:

- A – White Polyethylene film (4.5 mil)
- B – Clear Polyethylene film with Red 3M (3.4 mil)

Relative Adhesion:

HSE – High Surface Energy
LSE – Low Surface Energy
(See p. 28)



Type refers to approximate stems per square inch on one side of the fastener. Type 400, for example, is 400 stems/square inch. You can mix different types as indicated below. Closure strength increases with the total number of stems that interlock.

Closure Strength:
250/400 > 250/250 ≥ 170/400 > 170/250