

Product	Description	Volume Mix Ratio (B:A)	Viscosity (CPS)	Mixed Work Life @73°F (23°C)	Shear Strength (PSI)	180° Peel Strength (PIW)	Total Outgassing (µg/g)	Siloxane Outgassing (µg/g)	Extractable Chloride (µg/g)	Dielectric Constant (1 KHZ) @ 73°F (23°C)
Scotch-Weld EG Epoxy Adhesives	DP-125 EG Translucent	1:1	B-4,000 A-27,500 @ 27°C	25 min.	1500 Aluminum	20 Aluminum	-	-	69	5.1
	DP-190 EG Translucent	1:1	B-4,000 A-14,000 @ 27°C	90 min.	1200 Aluminum	20 Aluminum	-	-	4	5.2
	DP-460 EG Off-White	2:1	B-35,000 A-10,000 @ 23°C	60 min.	4600 Aluminum	50 Aluminum	64.25	1.22	77	4.6
	DP-4XL EG Off-White	2:1	B-35,000 A-12,000 @ 23°C	5-6 hr.	4500 Aluminum	30 Aluminum	142.5	0.4	2	3.9

Note: The technical information and data on these pages should be considered representative or typical only, and should not be used for specification purposes.